



1	OPEN VALVE AND MOVE ENGINES AT FULLY TOED OUT POSITION (PROPS FACING EACH OTHER)
2	CONNECT PURGING HOSES (5/16 ID CLEAR TUBING) TO THE FOUR BLEEDERS AND ROUTE THEM TO THE TANK OF THE MASTERDRIVE PUMP
3	OPEN BOTH INSIDE BLEEDERS (POSITIONS 2 AND 3 ON THE DIAGRAM)
4	SLOWLY TURN PORTSIDE
5	CHECK RETURN HOSES; WHEN THERE ARE NO MORE AIR BUBBLES CLOSE INSIDE BLEEDERS (2) AND (3)
6	OPEN OUTSIDE BLEEDERS (1) AND (4)
7	TURN SLOWLY PORT UNTIL ENGINES ARE PARALLEL, ONE ENGINE/SIDE ONLY WILL MOVE
8	CLOSE STBD EXTERNAL BLEEDER No (1) AND (4)
9	CLOSE THE VALVE AND OPEN STBD EXTERNAL BLEEDERS AGAIN
10	ENGINES SHOULD BE FULLY PORTSIDE. SLOWLY STEER STARBOARD, MAKE SURE TO HOLD ENGINES IN PLACE.
11	WHEN NO MORE AIR COMES OUT OF THE RETURN HOSES, STEER FASTER AND LET ENGINES TO TURN FULLY STARBOARD
12	SLOWLY STEER PORT, MAKE SURE TO HOLD ENGINES IN PLACE
13	WHEN NO MORE AIR COMES OUT FROM THE RETURN HOSES, STEER FASTER AND LET ENGINES TO TURN FULLY PORT
14	REPEAT POINTS FROM 10 TO 13
15	CLOSE BLEEDERS (CHECK ALL THE 4 OF THEM)
16	DISCONNECT THE PURGING HOSES AND ADJUST THE OIL LEVEL IN THE TANK TO THE MAX LEVEL

